

TECHNICAL DATA

MD-15

FAST BONDING BLACK

► **Commercial description :**
CARTRIDGE FAST BONDING BLACK
15 SEC - 50ML

► **Product description :**
MD15 is designed to fast bond different substrate together such as (wood, glass, coated metal, aluminium, plastic, caoutchouc, SMC, fibberglass...)

► **Field :**
Automotive, industry, joinery, mariner...

► **Technical data :**

<i>Size :</i>	50ml / 20ml
<i>Colours :</i>	Black
<i>Aspect :</i>	Polyuréthane
<i>Catalysis :</i>	1/1 static mixer needed
<i>Work time :</i>	15 second
<i>Handling strenght :</i>	1 min 30 à 20°C
<i>Full cure :</i>	24h à 20°C
<i>Water resistant :</i>	YES
<i>Solvent resistant :</i>	NO
<i>Temperature reistance :</i>	-30°C / +130°C
<i>Storage Unopened :</i>	2 years
<i>Storage Opened :</i>	1 month



TECHNICAL DATA

MD-15

➤ **Uses :**

Bonding: Wood, glass, treated & coated metal, aluminium, plastic, caoutchouc, SMC, fiber glass...

➤ **Substrate preparation :**

SURFACE MUST BE CLEAN AND DRY
Grind the surface, clean with 36021 or 37021. Dry.

3604L adhesion promoter increase adhesion onto plastic. Drying time 2 - 5 Min.

➤ **Set up the cartridge :**

Open the cartridge, extrude a small amount of product and make sure to equal part A and part B

➤ **Working data :**

Extrude the product on the surface by using static mixer 36011N.

Quickly press both part together.

Hold in place during 20 to 30 second or hang the part if necessary. Do not move the part during the gel time.

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

FOR PROFESSIONAL USE ONLY