

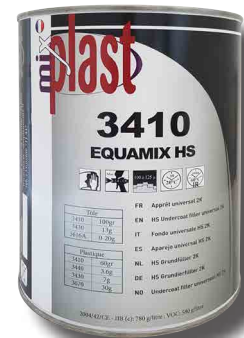
TECHNICAL DATA

3410

EQUAMIX HS

➤ **Commercial description :**

EQUAMIX HS HIGH BUILD PRIMER
ADHESION PROMOTER UNIVERSEL 2K - 2.5L



➤ **Product description :**

EQUAMIX HS, combined with our flexible additive 3440 and adhesion promoter CLEAR BOND 3670, fullfills 3 essential function, high flexibility, high build thickness and direct adhesion on many substrate such as plastic, aluminium, original primer, zinc plated metal, old paint and putty.

EQUAMIX HS without additive is a standard 2K ACRYLIQUE surfacer commonly used after putty application. High build properties, fast dry and excellent sandability.

➤ **Field :**

Automotive, industry, mariner, decorative...

➤ **Technical data :**

<i>Size :</i>	Available in 2.5 liter
<i>Colour :</i>	Dark grey white
<i>Aspect :</i>	Matt
<i>Resin :</i>	Acrylic
<i>Specific weight :</i>	1.56Kg/l
<i>Pot life :</i>	60 minutes at 20°C
<i>Dry residue :</i>	78%
<i>Storage :</i>	12 month

TECHNICAL DATA

3410

► Substrate preparation :

Surface must be clean and dry, use cleaner 36021 spray 150ml or 37021 aerosol can 400ml. ATTENTION, in certain cases (such as Japonies bumper, new parts, Aluminium...), when solvent cleaning is necessary use 3616A 1 liter or 3716 aerosol can 400ml.

EQUAMIX combined with additives:

Offers all-round adhesion promoting primer and high build flexible undercoat on, plastic, zinc plated metal, aluminium, cataphorisis, fillers, old paints.

NB: Equamix is also designed to be applied after a plastic repair. Pay attention to apply a thin first layer in order to seal the surface before building up the Equamix.

► Product preparation :

TOTAL WEIGHT in Gr.	100	150	200	250	300	400	450	500
EQUAMIX 3410	60	90	120	150	180	240	270	300
HARDENER 3430	7	10.5	14	17.5	21	28	31.5	35
FLEXIBLE ADDITIVE 3440	3.6	5.4	7.2	9	10.8	14.4	16.2	18
CLEAR BOND 3670	30	45	60	75	90	120	135	150

► Application data:

Spray gun :	Nozzle 1.4-1.8
Thickness :	100-125 μ with 2 coats
Sandability at 20°C with 100 μ	4 hours
Sandability IR60°C with 100 μ	20 minutes

TECHNICAL DATA

3410

EQUAMIX without additive 5/1: Standard application on putty, fiberglass, old paints

► Product preparation :

	VOLUME	WEIGHT
EQUAMIX 3410	5	100
HARDENER 3430	1	13
THINNER 3616A	1 - 1.3	0 - 20

► Méthode pour l'application :

<i>Spray gun :</i>	<i>Nozzle 1.4-1.8</i>
<i>Thickness :</i>	<i>125-150μ with 2 coats</i>
<i>Sandability at 20°C with 100μ</i>	<i>4 hours</i>
<i>Sandability IR60°C with 100μ</i>	<i>20 minutes</i>

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

FOR PROFESSIONAL USE ONLY