

TECHNICAL DATA

3771

BUMPER PLUS UNIVERSAL GREY AEROSOL

► Commercial description :

BUMPER PLUS ADHESION PROMOTER
PRIMER UNIVERSAL GREY AEROSOL - 400ML



► Product description :

Bumper Plus adhesion primer fulfils two essential functions in today's bodyshop: an all-round adhesion promoting primer and wet-on-wet primer-surfacer. It provides excellent adhesion to a variety of substrates, such as plastics, ferrous and non-ferrous metals (aluminium, light alloys and zinc-plated steel). As a thin coat wet-on-wet primersurfacer,

it provides a key to the subsequent finish. When sprayed in two full coats, it offers good filling properties. It possesses extremely fast through-drying and easiness in sandability, which makes Bumper Plus the best choice for smart repairs.

► Field :

Automotive, industry, mariner, decorative...

► Technical data :

Size :	1 Liter ref. 3671 (or spray can 400ml ref.3771 see our catalogue)
Colours :	Light grey
Aspect :	Smooth
Resin :	Liquid
Dring time :	15 to 20 min at 20°C
Storage :	24 month
Theoretical efficiency:	depending on thickness

In appliance with Directive 2004/42/CE-IIB(e) (840) 840

► Product preparation :

Shake during 2 Min. before use

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► **Substrate preparation :**
SURFACE MUST BE CLEAN AND DRY

► **Application data :**

<i>Recommended thickness :</i>	<i>5 to 40 μ with 2 or 3 thin coats</i>
<i>Complete drying in 25μ:</i>	<i>15 to 20 min at 20°C - 7 min at 60°C</i>
<i>Dust free :</i>	<i>2 min at 20°C</i>
<i>Sanding cycle :</i>	<i>Common</i>
<i>Wet on wet :</i>	<i>After 15 to 20 minutes at 20°C / Maxi 12 hours</i>
<i>Overcoatable :</i>	<i>All kind of paint</i>

► **Uses :**

As **universal primer**, We recommend to work on warm surfaces to improve drying time. Pre-heating is recommended if cold area.

Smart repairs on Aluminium, plastic... :

- Use a stopper if necessary
- Sanding paper P220 P320.
- Leave a few minutes between coats for the primer to flash-of. Heating tool can be used between coats
- Infra-red 7 minutes at 60°C depending on thickness.

Wet on wet :

- Scuff with a grey knit fabric.
- Apply 2 thin coats, leave a few minutes between coats for the primer to flash-of.
- Wait 5 to 10 minutes at 20°C.
- Apply all kind of paint.

To seal spot before painting :

- Sanding paper P400.
- Apply 2 coats, leave a few minutes between coats for the primer to flash-of.
- Wait 5 to 10 minutes at 20°C.
- Apply all kind of paint.

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

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