

TECHNICAL DATA 3712

BUMPER PAINT TEXTURISED

► **Commercial description :**
BUMPER PAINT TEXTURISED

► **Product description :**

One-component texturised paint offering excellent adhesion to most of plastic surfaces used in car bumpers manufacturing.

It features fast drying, high adhesion, excellent resistance to washing and weathering.

► **Field :**

Automotive, industry

► **Technical data :**

<i>Size :</i>	1 liter tin or 500ml aerosol. (See catalogue)
<i>Colours :</i>	BLACK EXX - GREY FZL - GREY RENAULT642- GREY RENAULT619 - WHITE
<i>Aspect :</i>	Satin matt 15-20 gloss (Gardner 60°)
<i>Resin :</i>	Mixed glycerophthalic and acrylic
<i>Average surface :</i>	0.5 to 0.8 m ² per spray can depending on thickness
<i>Storage :</i>	12 month @20°C



The product is in appliance with Directive 2004/42/CE-IIB(e) (840) 840

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► Uses :

Adhesion on : Polypropylene, polycarbonate, ABS, Pohan, xenoy, polyurethane rigid, fiber glass SMC, etc.

FOR POLYETHYLENE APPLICATION USE 3670 CLEAR BOND PRIMER BEFORE

► Substrate preparation :

PART TO BE TREATED MUST BE CLEAN AND DRY

Scuff the surface with grey fiber and 36021 or 37021 plastic cleaner and silicon remover or / and 3616 Thinner
Clean again with 36021 or 37021, wipe and dry the surface.

► Product preparation :

Shake during 2 Min. before use

► Application data :

Apply 1 to 3 distance 20 to 30 cm depending on desired texture. 2 nozzles (round and flat) are available in the set to offer different result.

NB: Optionnal: we recommend to overspray with 3670 CLEAR BOND to improve the finishing result.

Recommended thickness :	50 - 100 μ
- Dry on touch :	30 minutes @ 20°C
- Complete dry:	8h @ 20°C
Overcoatable:	After 4 / 6 hours with all kind of paint



Do not apply when temperature is very warm to avoid powder effect.

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

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