

# TECHNICAL DATA 3704

## SURFACE MODIFIER FOR PLASTIC

### ► Commercial description :

SURFACE MODIFIER FOR PLASTIC  
IN AEROSOL - 400ML

### ► Product description :

3604S Modify the plastic surface to promote adhesion before repair or bonding with (3608 - 3607 - 3689 - DM15) available in 400ml aerosol can.

### ► Field :

Bodyshop, industry, mariner

### ► Technical data :

Size :	Aerosol can 400ML
Colour :	Transparent
working time :	4 à 10 min à 20°C
Shelf life :	12 mois à 20°C

### ► Uses :

applicable for all thermoplastic plastic before the repair or the bonding when using 3608N, 3607N, MD-15 and 3689N (see technical data for single products)

### ► Substrate preparation :

SURFACE MUST BE CLEAN AND DRY

- Sand the surface to be prepared
- Clean and degrease with 36021 or 37021 aerosol .
- Wipe with a clean rag and dry the surface with hot air gun

The product is in appliance with Directive 2004/42/CE-IIB(e) (840) 840



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### ➤ **Product preparation :**

Shake properly the aerosol while 2 minutes before use. (See FDS for safety information)

### ➤ **Application data :**

Spray a thin layer 2 - 4  $\mu$  then wait for 4 minutes before using the glue.

### **NOTE :**

*Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.*

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