

TECHNICAL DATA

3690

BRAZING POWDER

► Commercial description :

BRAZING POWDER FOR PLASTIC
UNIVERSAL - 100ML



► Product description :

3690 Plastic Powder is a very flexible hot melt filler, non structural, is designed to fill in small and medium spaces after the repair with staple or wire mesh work. Specially designed for filling small gaps on plastic brackets and anchor points, as well as the filling after staple and wire mesh repairs on bumpers, grills, vents...

► Field :

Car bodyshop, industry, mariner ...

► Technical data :

Size :	Bottle 100ml
Colour :	Black
Material :	Powder
Water resistance :	Yes
Solvent resistance :	Yes
Storage :	unlimited

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► Uses :

- Do the repair with Magic Stapler and appropriate staple or wire mesh.
- V groove the edge to be filled with special round drill 3644-D.
- Use P36 sand paper to make rough the surface to be filled.
- Heap up the powder in quantity to over fill the gap (a metallic support is very practical)
- Heat the powder with the Magic Stapler welding tip in order to melt together the plastic component and powder.
- You can press in place using a metallic sheet to increase the adhesion.
- Wait the product is cooled down.
- Sand with P80 - P120 ...
- Use 3686 ou 3689 for finishing work (see technical data for these products).

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

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