

TECHNICAL DATA

3686

PUTTY POLYESTER FOR PLASTIC

► **Commercial description :**
PUTTY POLYESTER FOR PLASTIC PURPLE
- 0.8KG A+B



► **Product description :**

3686 New generation modified polyester designed to refill small and medium size imperfection onto plastic.

Direct adhesion on the common plastic available in the automotive field. Do not use on polyethylen. Provides a smooth finishing and flexible result. Very easy sanding.

► **Field :**

Automotive.

► **Technical data :**

Size :	0.8 kg can with 30g Tube hardener
Colours :	Purple
Aspect :	Paste
Resin :	Modified polyester
Specific weight :	1.62Kg/l +-0.03
Sandability :	20 to 40 minutes
Catalysis :	100 part A + 1 ÷ 3 part B in weight
Working time :	5 to 7 min
Paintable :	3 hours
Water resistant :	YES
Solvent resistant :	YES
Storage Unopened :	12 month

In appliance with Directive 2004/42/CE-IIB(b) (250) 250

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► Substrate preparation :

- Prepare area with P120
- Clean the surface with aqueous degreasing agent such as 36021 Mixplast.
- Wipe the surface with a clean rag and dry with hot air gun.
- Mix paste with 1 ÷ 3 % hardener and spread.
- Infrared is recommended to provide a full cure.
- Sand after 30 minutes at 20°C or 15 min with Infra-Red lamp at 60 degrees.
- Continue with normal paint process.

► Product preparation :

Recommended mixing	Hardener in weight
≥ to 10°C	3 g / 100 g
from 10 to 20°C	2 g / 100 g
< to 20°C	1 g / 100 g

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

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