

# TECHNICAL DATA 3671

## BUMPER PLUS UNIVERSAL GREY

► **Commercial description :**  
BUMPER PLUS ADHESION PROMOTER  
PRIMER UNIVERSAL GREY



► **Product description :**

Bumper Plus adhesion primer fulfils two essential functions in today's bodyshop: an all-round adhesion promoting primer and wet-on-wet primer-surfacer. It provides excellent adhesion to a variety of substrates, such as plastics, ferrous and non-ferrous metals (aluminium, light alloys and zinc-plated steel). As a thin coat wet-on-wet primersurfacer, it provides a key to the subsequent finish. When sprayed in two full coats, it offers good filling properties. It possesses extremely fast through-drying and easiness in sandability, which makes Bumper Plus the best choice for smart repairs.

► **Field :**

Automotive, industry, mariner, decorative...

► **Technical data :**

Size :	1 Liter ref. 3671 (or spray can 500ml ref.3771 see our catalogue)
Colours :	Light grey
Aspect :	Smooth
Resin :	Liquid
Specific weight :	<1g/cm <sup>3</sup>
Catalysis :	single component
Drying time :	15 to 20 min at 20°C
Water resistant :	YES
Solvent resistant :	YES
Storage Unopened :	24 month into original container
Theoretical efficiency:	7 M <sup>2</sup> / liter depending on thickness

In appliance with Directive 2004/42/CE-IIB(e) (840) 840

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### ► Substrate preparation :

SURFACE MUST BE CLEAN AND DRY

### ► Product preparation :

Mix accurately before using

### ► Application data :

<i>Gun:</i>	<i>Nozzle 1.4 à 1.8 depending on dilution</i>
<i>Dilution :</i>	<i>Till 100% with thinner 3616</i>
<i>Recommended thickness :</i>	<i>5 to 40 <math>\mu</math> with 3 coats</i>
<i>Normal drying :</i>	
<i>Dust free :</i>	<i>2 min at 20°C</i>
<i>Complete dry with 25<math>\mu</math>:</i>	<i>15 to 20 min at 20°C - 7 min at 60°C</i>
<i>Wet on wet :</i>	<i>After 15 to 20 minutes at 20°C / Maxi 12 hours</i>
<i>Sanding cycle :</i>	<i>Common</i>
<i>Overcoatable :</i>	<i>All kind of paint</i>

### **NOTE :**

*Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.*

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