

TECHNICAL DATA

3670

CLEAR BOND

► **Commercial description :**
CLEAR BOND ADHESION PROMOTER
UNIVERSAL CLEAR



► **Product description:**

Clear Bond is an excellent universal adhesion promoter ready to use. It is designed to be used wet on wet application and

provides strong adhesion on : Aluminum, Stainless Steel, Galvanized Iron, Copper, Steel, Colored Galvanized Sheet, Baking Finished Painted Film, Galvanized Painted Film, and good adhesion on: Anodized Aluminum, Brass, Chrome Plated Material, Polypropylene (PP), Polycarbonate, Rigid Vinyl Chloride, ABS-FRP, Poly-Decorative Sheet, Acrylic Sheet, Melamine Decorative Sheet, Glass, Porcelain Tile, Brass...

► **Field :**

Automotive, industry, mariner, decorative...

► **Technical data :**

<i>Size:</i>	1 liter tin, 5 liter tin or aerosol 400ml.
<i>Colours :</i>	Transparent
<i>Aspect :</i>	Satin clear15 à 20 gloss
<i>Resin :</i>	Composed of denatured polymerized polyolefin based resin
<i>Specific weight :</i>	0.86g/cm3
<i>Viscosité :</i>	Liquid
<i>Dring time :</i>	20 min à 20°C
<i>Water resistant :</i>	YES
<i>UV resistant :</i>	YES
<i>Storage Unopened :</i>	24 month into original container
<i>Theoretical efficiency:</i>	35 to 40 m ² / liter in 2 coats

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► Uses :

Aluminum, Stainless Steel, Galvanized Iron, Copper, Steel, Colored Galvanized Sheet, Baking Finished Painted Film, Galvanized Painted Film, and good adhesion on: Anodized Aluminum, Brass, Chrome Plated Material, Polypropylene (PP), Polycarbonate, Rigid Vinyl Chloride, ABS-FRP, Poly-Decorative Sheet, Acrylic Sheet, Melamine Decorative Sheet, Glass, Porcelain Tile

► Substrate preparation :

SURFACE MUST BE CLEAN AND DRY

On plastic use aqueous degreasing agent such as 36021 or 37021 Mixplast, on metal use 3616 Mixplast thinner . Some hard surfaces should be treated in addition with a knit fabric piece and 3616 thinner.

For big application such as machinery towing..., use high pressured hot water with hydro-cleaning machine.

► Product preparation :

Clear bond is ready to use after shake.

► Application data :

<i>Gun:</i>	Nozzle \varnothing 1, max. 1.4
<i>Dilution :</i>	ready to use
<i>Recommended thickness :</i>	2 to 5 μ with 2 coat
<i>Application :</i>	2 coats with flash off time in between
<i>Overcoatable :</i>	All kind of paint after minimum 20 minutes at 20°C maximum 12 hours

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

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