

TECHNICAL DATA 3607

MULTIPURPOSE BONDING CLEAR

► **Commercial description :**
CARTRIDGE MULTIPURPOSE BONDING
CLEAR 1'30

► **Product description :**

3607 dries fast and bonds different substrate such as wood, glass, painted or treated parts, aluminium, inox, plastic, caoutchouc, SMC, fibber glass...)

► **Field :**

Automotive, industry, joinery, mariner...

► **Technical data :**

Size:	Cartridges 200ml, 50ml or 20ml (see our catalogue).
Colours :	Clear
Resin :	Polyurethane
Catalysis :	1/1 static mixer needed
Gel time :	1min 30
Dring time :	20 min at 20°C
Complete drying time :	24h à 20°C
Water resistant :	YES
Solvent resistant :	NO
Temperature reistance :	30°C / +130°C
Storage Unopened :	1 year
Storage Opened :	2 month 20°C



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➤ **Uses :**

Adhesion: Wood, glass, painted metal, aluminium, inox, plastic, caoutchouc, SMC, fiber glass...

➤ **Substrate preparation :**

SURFACE MUST BE CLEAN AND DRY

Grind the surface, clean with 36021 or 37021. Dry. Use 3704 adhesion promoter increase adhesion onto plastic. Drying time 2 - 5 Min.

➤ **Set up the cartridge :**

Open the cartridge, extrude a small amount of product and make sure to equal part A and part B.

➤ **Working data :**

Extrude the product on the surface by using static mixer 36011N / 3601N or 36012N depending on cartridge size.

Quickly press both part together.

Hold in place during 5 Minutes or hang the part if necessary. Do not move the part during the gel time.

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

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