SPECIALIST OF PLASTIQUE REPAIR

TECHNICAL DATA 29X21



MOULDING COMPONENT

Commercial description :

MOULDING COMPONENT 21X29CM SACHET/2

> Product description :

29X21 Works such as plasticine when heated then turns back to original hardeness when it cools down. It allows creation of perfect mould.

> Field :

Car bodyshop, industry ...

> Technical data :

Size :	29 X 21 Centimeters
Colour :	Black
Working temperature	70°C
Time to cool down	Depends on thickness
Re-usable	Yes
Storage:	Unlimited

TECHNICAL DATA 29X21

> Application information :

- To reproduce missing part, you must have an original sample. Depends the situation, you can take the mould from the opposit side or from an original part.

- Cut a piece of the Clone maker with cutter and use the hot air gun to soften the material. When the material is softened, it becomes like plasticine. Mould the clone maker by pushing the material all around the model, You also can create mould with double side (part A and part B) in this case use talc powder in between both parts.
- Wait the component is completely cold before removing the mould from the part (cold water could be usefull)).

- Use 3608N or 3607N depending on expected colour by using mixer tip. . IT IS RECOMMENDED TO USE TALC POWDER INSIDE THE MOULD FOR BETTER RESULT

- Wait a minimum of 30 minutes before removing from the mould.

NOTE :

Information provided in this technical data sheet is based upon our best experience and technical knowledge; it does not absolve the users from carrying out tests and preventive checks in order to verify the suitability for use. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE.

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